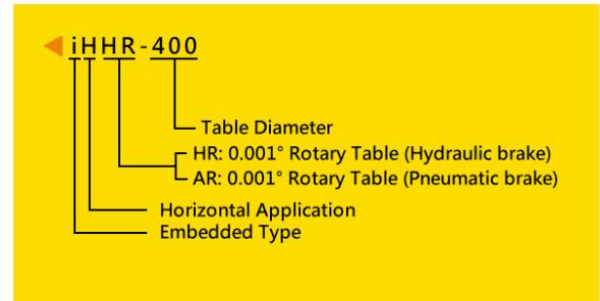


iHHR Series Hydraulic Brake (Embedded type)

iHHR-400



Item/Model		Unit	iHHR-400
Table Diameter		mm	Ø 400
Diameter of Table Central Hole		mm	-
Inner Diameter of Mandrel Sleeve		mm	-
Diameter of Center Through Hole		mm	-
Center Height (Vertical)		mm	-
Table Height (Horizontal)		mm	-
Minimum distance between table centers		mm	-
Table T-slot Width		mm	14H7
Guide Block Width		mm	-
Min. Increment		deg.	0,001
Indexing Precision		sec.	15
Repeatability		sec.	4
Clamping System (Hydraulic)		kg/cm.	35
Clamping Torque		kg-m	200
Servo Motor Model	FANUC	-	α12i/β22is (Straight)
	MITSUBISHI	Taper shaft	HF-204 (Straight)
Speed Reduction Ratio		-	1 : 150
Allowable Workpiece Load	Vertical	kg	-
	with Tailstock	kg	-
	Horizontal	kg	500
Allowable Load (with Rotary Table Clamping)	F	kgf	4000
	FxL	kgf.m	400
	FxL	kgf.m	200
Strength of worm gears		kg.m	170
Net Weight (servo motor excluded)		kg	-