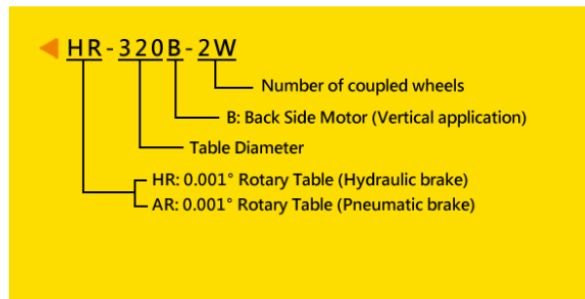


## 2-wheel coupled Series Hydraulic Brake

HR-320B-2W



Item/Model		Unit	HR-320B-2W
Table Diameter		mm	Ø 320
Diameter of Table Central Hole		mm	Ø 150
Inner Diameter of Mandrel Sleeve		mm	Ø 120H7
Diameter of Center Through Hole		mm	Ø 120*217 Big Bore
Center Height (Vertical)		mm	270
Table Height (Horizontal)		mm	-
Minimum distance between table centers		mm	400
Table T-slot Width		mm	14H7
Guide Block Width		mm	18h7
Min. Increment		deg.	0,001
Indexing Precision		sec.	15
Repeatability		sec.	4
Clamping System (Hydraulic)		kg/cm.	35
Clamping Torque		kg-m	115
Servo Motor Model	FANUC	Direct Shaft without Key	α12i/β22is
	MITSUBISHI	Direct Shaft without Key	HF-204
Speed Reduction Ratio		-	1 : 150
Max. Rotation Rate of Table (Calculate with Fanuc α Motor)		r.p.m	20
Allowable Inertia Load Capacity (Horizontal)		kg.cm.sec.	-
Allowable Workpiece Load	Vertical	kg	150
	with Tailstock	kg	350
	Horizontal	kg	-
Net Weight (servo motor excluded)		kg	-