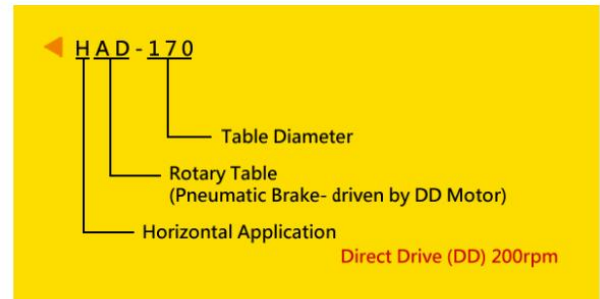


## HAD-170/210F/250F ( Pneumatic Brake )

Direct Drive (DD) NC Rotary Table

HAD-170/210F/250F



Item	Unit	HAD-170 / 210F / 250F
Table Diameter	mm	Ø170 , Ø210 , Ø250
Diameter of Table Central Hole	mm	-
Inner Diameter of Mandrel Sleeve	mm	Ø40H7
Diameter of Center Through Hole	mm	Ø40
Center Height (Vertical)	mm	-
Table Height (Horizontal)	mm	192,5
Table T-slot Width	mm	12H7
Guide Block Width	mm	18h7
Axis	-	-
Cooling System	-	Free Cooling
Transmission Mechanism	-	D.D. Motor
Min. Increment	deg.	0,001
Indexing Precision	sec.	20
Repeatability	sec.	4
Clamping System (Pneumatic)	kg/cm.	6
Clamping Torque	Nm	310
Servo Motor Model	-	DD Motor
Speed Reduction Ratio	-	Direct Drive
Rated / Max. Speed	r.p.m	150/200
Rated / Max. Cutting Torque	Nm	48/260
Allowable Inertia Load Capacity (Horizontal)	kg · cm / sec.	2,5
Net Weight	kg	60 / 61 / 62